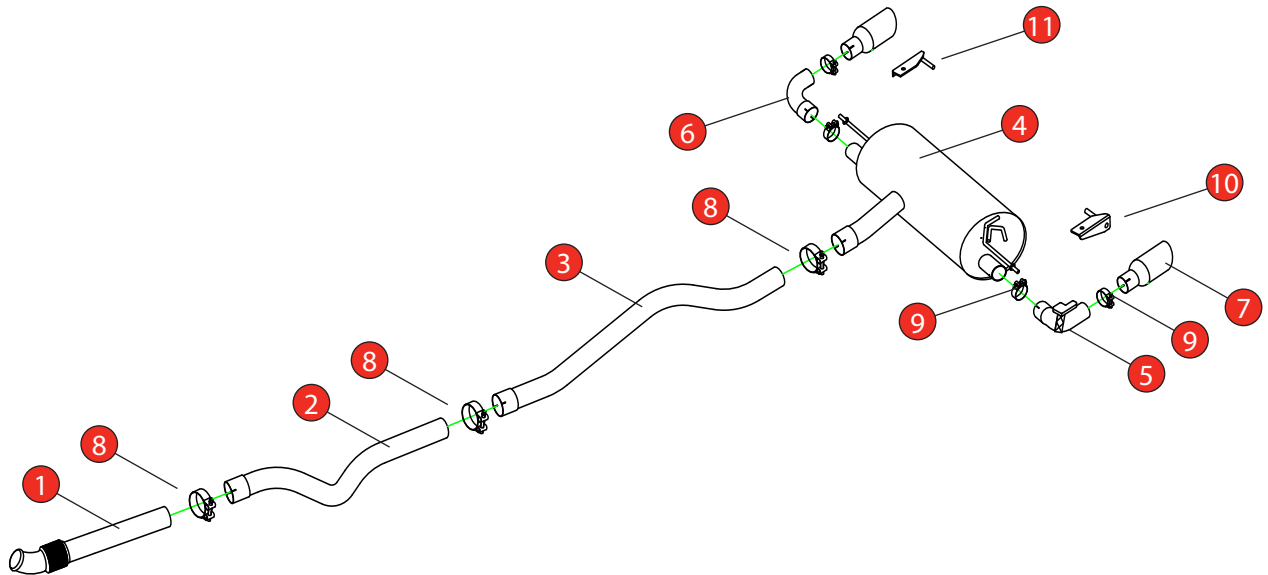


Car	BMW M135i F20/21 including XDrive	Part No.	SBMS105C
Year	2012-2016	Fit Kits	484FK
Notes	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page.	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hour



NO.	PART NO.	DESCRIPTION	QTY
1	962BM	Front Pipe	1
2	728BM	Centre Pipe	1
3	729BM	Link Pipe	1
4	730BM	Rear Silencer	1
5	750BM	L/H Trim Connecting Pipe With Valve	1
6	751BM	R/H Trim Connecting Pipe	1
7	Z023.10055	Ceramic Black Daytona Trim	2
Fit Kit			
8	Z016.10069	79 - 85mm Clamp	3
9	Z016.10064	63 - 68mm H/D Clamp	4
10	963BM	L/H Bracket	1
11	964BM	R/H Bracket	1

DATE	20/11/2024
ISSUE	00
AUTHORISED	S Shipley

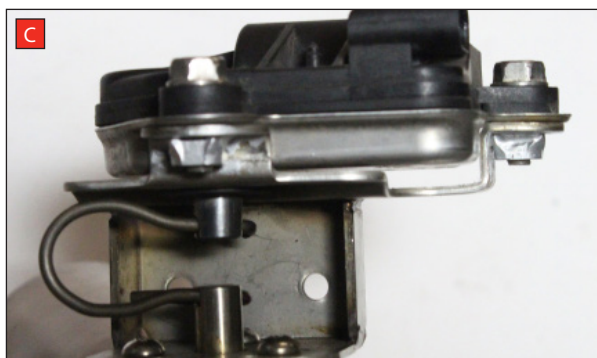
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW M135i F20/21 including XDrive	Part No.	SBMS105C
Year	2012-2016	Fit Kits	484FK
Notes	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page.	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hour



A) Remove the electronic actuator from the original exhaust.

B) On the Scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.

C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

D) Unclip the valve cable from the plastic panel under the car to allow the cable to reach the Scorpion valve.

E) Replace both hangers with the ones supplied by Scorpion. Re-use the BMW rubbers or replace with new if deteriorated.